





## AIR TEST TIMES

Specification Time Required for Pressure Test for Size and Length of Pipe											
1 Pipe Diam. (in.)	2 Min. Time (min:sec)	3 Length for Min. Time (ft)	4 Time for Longer Length (sec)	Specification Time for Length (L) Shown (min:sec)							
				100 ft	150 ft	200 ft	250 ft	300 ft	350 ft	400 ft	450 ft
4	1:53	597	.190*L	1:53	1:53	1:53	1:53	1:53	1:53	1:53	1:53
6	2:50	398	.427*L	2:50	2:50	2:50	2:50	2:50	2:50	2:51	3:12
8	3:47	298	.760*L	3:47	3:47	3:47	3:47	3:48	4:26	5:04	5:42
10	4:43	239	1.187*L	4:43	4:43	4:43	4:57	5:56	6:55	7:54	8:54
12	5:40	199	1.709*L	5:40	5:40	5:42	7:08	8:33	9:58	11:24	12:50
15	7:05	159	2.671*L	7:05	7:05	8:54	11:08	13:21	15:35	17:48	20:02
18	8:30	133	3.846*L	8:30	9:37	12:49	16:01	19:14	22:26	25:38	28:51
21	9:55	114	5.235*L	9:58	13:05	17:27	21:49	26:11	30:32	34:54	39:16
24	11:20	99	6.837*L	11:24	17:57	22:48	28:30	34:11	39:53	45:35	51:17